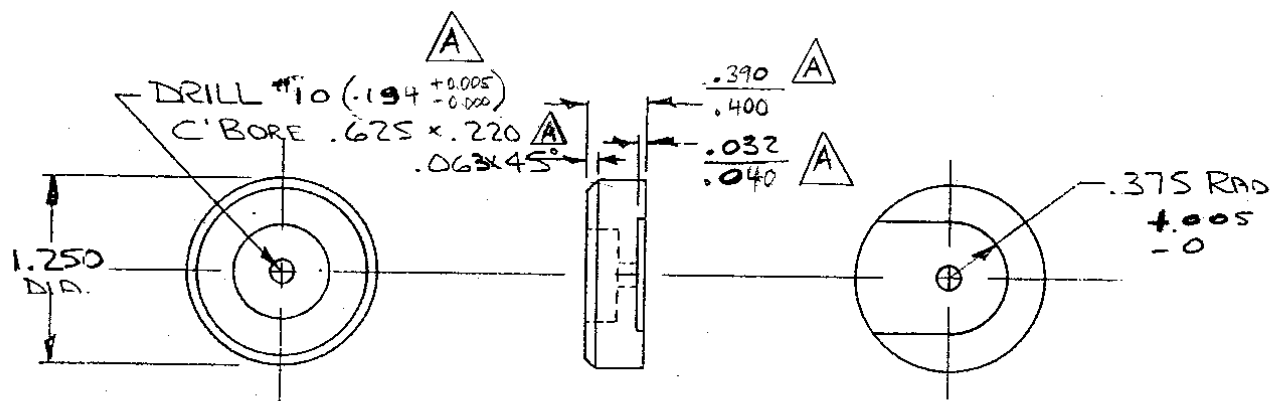


RELEASED

79.12.09 DS



DETAIL OF D2002-015

4/F: BLACK DELRIN OR
BLACK UHMW PER D2689



D2002-015

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RVET CODE SHALL BE PER NAS 623		QTY REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC/VENDOR	
DRAWN				BASIC CODE		APPROVAL		CONTRACT NO.								DART AERO ACCESSORIES INC	
CHECKED				DIM. DASH NO B-H-HEAD NEAR SIDE F-HEAD FAR SIDE				DRAWN BRADLEY		DATE 9/1/78							
APPROVED				C-DIM. & DASHING OF SHEETS C-COUNTERSINK				DESIGN BRADLEY		9/1/78							
DESCRIPTION		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES				STRESS									
OF		GENERAL		1. TOLERANCES — JOE 1.030 JOE 1.010 2. ANGLES 3. PARALLELISM 4. ECCENTRICITY 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		B-H-HEAD NEAR SIDE B-H-HEAD FAR SIDE		CHECKED									
CHANGE		LIMITS		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. FINISH SHARP EDGES .015 MAX. 4. THREADS PER INCH 1.5, 1.75, 2.0 5. HOLES PER INCH 10307				CLIENT									
		REPORT ALL DISCREPANCIES — DO NOT SCALE						TITLE		KNOB							
								CODE		D2002							
								SCALE		1:1		SHT		2 OF 2			